

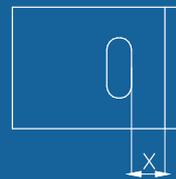
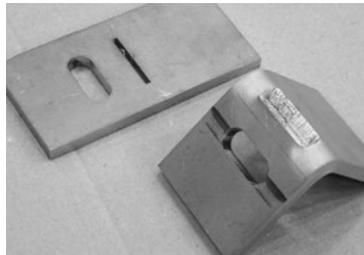
ABKANTEN

| | | | | |
|--------------------|---------|---------|---------|---------|
| Abkantlänge | 6 m | 4 m | 3 m | 2 m |
| Pressdruck | 300 t | 400 t | 125 t | 60 t |
| Durchlass | 5080 mm | 3570 mm | 2600 mm | 1400 mm |
| Ausladung | 360 mm | 600 mm | 300 mm | 200 mm |
| Stahl | 6 mm | 12 mm | 8 mm | 3 mm |
| Aluminium | 12 mm | 15 mm | 6 mm | 4 mm |
| Chromstahl | 6 mm | 12 mm | 4 mm | 3 mm |

| Toleranz (+/-) | | | |
|----------------|-----------|-----------|--|
| Länge 6 m | Länge 4 m | Länge 3 m | |
| 1 mm | 0.7 mm | 0.5 mm | |
| 1 mm | 0.7 mm | 0.5 mm | |
| 1 mm | 0.7 mm | 0.5 mm | |

| | Innenmass- zugabe pro Bug | X | Z |
|---------------|---------------------------------|-------|-------|
| 1.5 mm | + 0.2 mm | 7 mm | 9 mm |
| 2 mm | + 0.4 mm | 8 mm | 13 mm |
| 2.5 mm | + 0.6 mm | 9 mm | 16 mm |
| 3 mm | + 0.8 mm | 12 mm | 16 mm |
| 4 mm | + 1.2 mm | 15 mm | 21 mm |

| | Innenmass- zugabe pro Bug | X | Z |
|--------------|---------------------------------|-------|-------|
| 5 mm | + 1.6 mm | 19 mm | 25 mm |
| 6 mm | + 1.6 mm | 25 mm | 28 mm |
| 8 mm | + 1.8 mm | 30 mm | 38 mm |
| 10 mm | + 2 mm | 40 mm | 50 mm |
| 12 mm | + 2.4 mm | 50 mm | 58 mm |



Mindestmass
Schlitz-Biege-
linie. Sonst
Entlastungs-
schlitz nötig.

